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GENERAL NOTES:

- 1 DESIGN CRITERIA: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS
- 2 MAXIMUM DESIGN WIND VELOCITY: 80 MPH.
- 3 WIND PRESSURE DRAG COEFFICIENT FOR MESH FROM FIG. 1-13, "WIND LOAD ON SCREENS", NAVDOCKS DM-2; DESIGN MANUAL, STRUCTURAL ENGINEERING.
- 4 THE COMPONENT PARTS OF THE CHAIN LINK FENCING SHALL CONFORM TO THE MATERIAL REQUIREMENTS OF THE SPECIFICATIONS.
- 5 ANCHOR BOLTS SHALL BE ASTM A 276, TYPE 302. ANCHOR BOLTS SHALL BE SET BY THE CONTRACTOR WITH 2" OF CLEAR THREADS, SET CLEAN.
- ⁶ ALUMINUM SURFACES PLACED IN CONTACT WITH CONCRETE SHALL BE GIVEN A HEAVY COAT OF NON ALUMINUM EPOXY MASTIC PRIMER.
- 7 BASE PLATES FOR ALL CLF SHALL BE AS SHOWN, $\frac{7}{6}$ " THICK. (ALUMINUM ALLOY 6061-T6)
- 8 FILLET WELD MATERIAL SHALL BE FILLER ALLOY ER 5356 OR ER 5556.
- 9 POST SLEEVES SHALL BE $2\frac{1}{2}$ " SQ., $\frac{7}{32}$ " WALL THICKNESS, ASTM B 221, AND SHALL BE WELDED TO BASE PLATE. (ALUMINUM ALLOY 6061-T6)
- 10 POSTS SHALL BE 2" SQ., $\frac{1}{4}$ " WALL THICKNESS, ASTM B 221, TO BE SET PLUMB AND SPACED AS SHOWN ON PLANS FOR EACH STRUCTURE. (ALUMINUM ALLOY 6061-T6)
- 11 SHIM MATERIAL SHALL BE USED WHERE NECESSARY FOR POST ALIGNMENT, ASTM B 209. (ALUMINUM ALLOY 1100-0)
- 12 ALL HORIZONTAL RAILS (TOP, BOTTOM, BRACE) SHALL BE $1\frac{1}{2}$ " SQ., $\frac{1}{8}$ " WALL THICKNESS. (ALUMINUM ALLOY 6061-T6)
- 13 DAM PLATES, 3/8" THICK, WELDED TO CLOSE ALL EXPOSED ENDS OF RAIL TUBES AND TOP OF CHAIN LINK FENCE POSTS. (ALUMINUM ALLOY 6061-T6)
- 14 BRACE RAILS SHALL BE INSTALLED AT END UNITS WHERE CLF FABRIC IS TENSIONED.
- 15 RAILING EXPANSION SLEEVES SHALL BE 2" SQ. X 7" LONG, WITH HOT-DIP GALVANIZED SPRING IN SLEEVE, SPRING NOT TO EXCEED $1\frac{1}{2}^{"}$ FULLY COMPRESSED. RAIL ENDS TO BE 3" APART IN SLEEVE AT € SLEEVE "V" CRIMP, (ALUMINUM ALLOY 6061-T6) ASTM B 221.
- 16 STRETCHER BARS TO BE $\frac{1}{4}$ " BY $\frac{3}{8}$ ". (ALUMINUM ALLOY 6061-T6)
- 17 STRETCHER BAR BANDS TO BE $\frac{1}{8}$ " X 1" BEVELLED EDGES. (ALUMINUM ALLOY 6063-T6)
- 18 FABRIC TIES SHALL BE #9 GAGE (0.148" DIA.). A MINIMUM OF ONE (1) COMPLETE TURN IS REQUIRED AT ENDS OF ALL TIES. (ALUMINUM ALLOY 6061-T6)
- 19 CLF FABRIC SHALL BE #9 GAGE (0.148" DIA.) HAVING A 1" DIAMOND MESH, TOP AND BOTTOM SELVAGE TO BE KNUCKLED. FABRIC SHALL BE CONTINUOUS ACROSS ALL JOINTS.
- 20 STRETCHER BAR BAND FASTENERS TO BE $\frac{5}{16}$ " DIA. BY $1\frac{1}{4}$ " CARRIAGE BOLTS. (ALUMINUM ALLOY 2024-T4)
- 21 STAKE EACH ANCHOR BOLT AT ONE (1) POINT ONLY.
- 22 ALL HOLES IN CASTINGS SHALL BE $\frac{7}{16}$ " DIA. CASTINGS SHALL BE ALUMINUM TENZALOY ⁷∕₈″ BASE ALLOY ZC81A, CONDITION T5. ALL CASTINGS SHALL BE DESIGNED TO ACCOMMODATE PLATE RAILS AT GRADES AS REQUIRED.
 - 23 AFTER ERECTION, ALL ANCHOR BOLT HOLES & SPACES BETWEEN BASE PLATES & CONCRETE SHALL BE THOROUGHLY CAULKED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND CONFORMING TO FEDERAL SPECIFICATIONS TT-C-598B(2).
 - 24 AFTER ERECTION OF POSTS, DRILL $\frac{3}{8}$ " DIA. HOLE THROUGH POST SLEEVE AND POST, $\frac{1}{2}$ " ABOVE BASE PLATE FOR DRAINAGE. LOCATE HOLE PARALLEL TO FENCING.
 - 25 THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS & CONDITIONS IN THE FIELD.
 - 26 WORKING DRAWINGS SHALL BE SUBMITTED ACCORDING TO THE NJDOT STANDARD

SPECIFICATIONS.	BRIDGE CHAIN LINK FENCE (6'-3" HIGH)
	NEW JERSEY DEPARTMENT OF TRANSPORTATION
TOP OF ALL CLF POSTS & AT ALL	BUREAU OF STRUCTURAL ENGINEERING
EXPOSED RAIL ENDS.	BRIDGE CONSTRUCTION DETAILS
BCD-50	9-2.1 140